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004902

D350-607-511
Job Sheet 180857



Part No: D350-607-511

Job Qty: 2 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions. Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/17/18

Job Tracking No:

Due Date: 8/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	8/10/18	8/10/18	0.00	0.00	Start Up Stores/Pkg-2		AUG 08 2018
140	Packaging	2 pcs	8/10/18	8/10/18	0.00	0.00	Packaging1-3		AUG 08 2018
150	QC	2 pcs	8/10/18	8/10/18	0.00	0.00	QC4		AUG 10 2018
160	Packaging	2 pcs	8/10/18	8/10/18	0.00	0.00	Packaging3-1	1612	AUG 10 2018
165	DC	2 pcs	8/10/18	8/10/18	0.00	0.00	DC		21 AUG 10 2018
170	QC21-FG	2 Ea	8/10/18	8/10/18	0.00	0.00	QC21		9-89 AUG 10 2018

Part Op 165 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007
Descriptions:

DAS
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	40 Ea (20 ea)	90-Start up Operation	5067888
AN4-42A	Bolt	8 Ea (4 ea)	90-Start up Operation	5067890
AN6-13A	Bolt	4 Ea (2 ea)	90-Start up Operation	5071661
D3501-1	Bushing	16 Ea (8 ea)	90-Start up Operation	5072749
D3910-3	Crosstube Lug	4 Ea (2 ea)	90-Start up Operation	5067427
D3910-5	Crosstube Lug	2 Ea (1 ea)	90-Start up Operation	5067439
D3910-7	Crosstube Lug	2 Ea (1 ea)	90-Start up Operation	5067439
D3984-030	Rubber Extrusion, X-tube, 3"	16 Ea (8 ea)	90-Start up Operation	5072602
D4148-041	Fwd Crosstube Lug Assembly	2 Ea (1 ea)	90-Start up Operation	5091677
D4149-041	Aft Crosstube Lug Assembly	2 Ea (1 ea)	90-Start up Operation	5091594
D4775-041	Strut Assembly	4 Ea (2 ea)	90-Start up Operation	5093510
D4776-3	Skidtube Clevis	4 Ea (2 ea)	90-Start up Operation	5088520
MS21042L4	Nut	48 Ea (24 ea)	90-Start up Operation	5089303
MS21042L6	Nut	4 Ea (2 ea)	90-Start up Operation	5067266
NAS1149F0432P	Washer	80 Ea (40 ea)	90-Start up Operation	5050554 5083558 x 76
NAS1149F0663P	Washer	8 Ea (4 ea)	90-Start up Operation	5051477
D4085-3	Placard	2 Ea (1 ea)	90-Start up Operation	5089419
D4713-1	Spacer	2 Ea (1 ea)	90-Start up Operation	5095336
MS3367-5-0	Tie Wrap	2 Ea (1 ea)	90-Start up Operation	5050161

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Container No: S100218



Part: D350-607-511

Job No: 180857

Serial No/Batch: S100218

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7, FAA STC SR00213NY 15/09/09, EASA S

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
0-Start up Operation	AN4-14A	40	473	0
	AN4-42A	8	103	0
	AN6-13A	4	95	0
	D3501-1	16	543	0
	D3910-3	4	15	0
	D3910-5	2	37	0
	D3910-7	2	10	0
	D3984-030	16	84	0
	D4085-3	2	23	0
	D4148-041	2	6	0
	D4149-041	2	6	0
	D4713-1	2	51	0
	D4775-041	4	12	0
	D4776-3	4	34	0
	MS21042L4	48	6,194	0
	MS21042L6	4	194	0
	MS3367-5-0	2	770	0
	NAS1149F0432P	80	2,269	0
	NAS1149F0663P	8	824	0

Part Specifications

Specifications could not be found.

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5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

Change Record

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Part Number: D350-607-511/-511LG/-511MB

Description: QUICK RELEASE BASKET MOUNTING

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